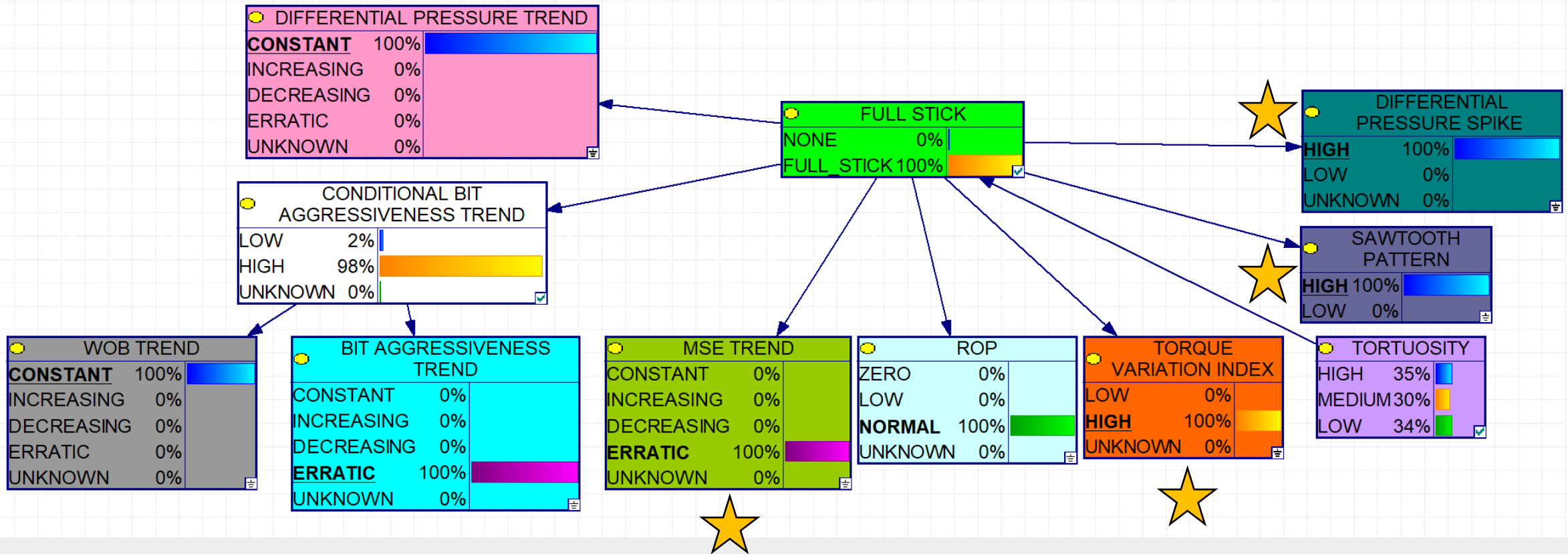


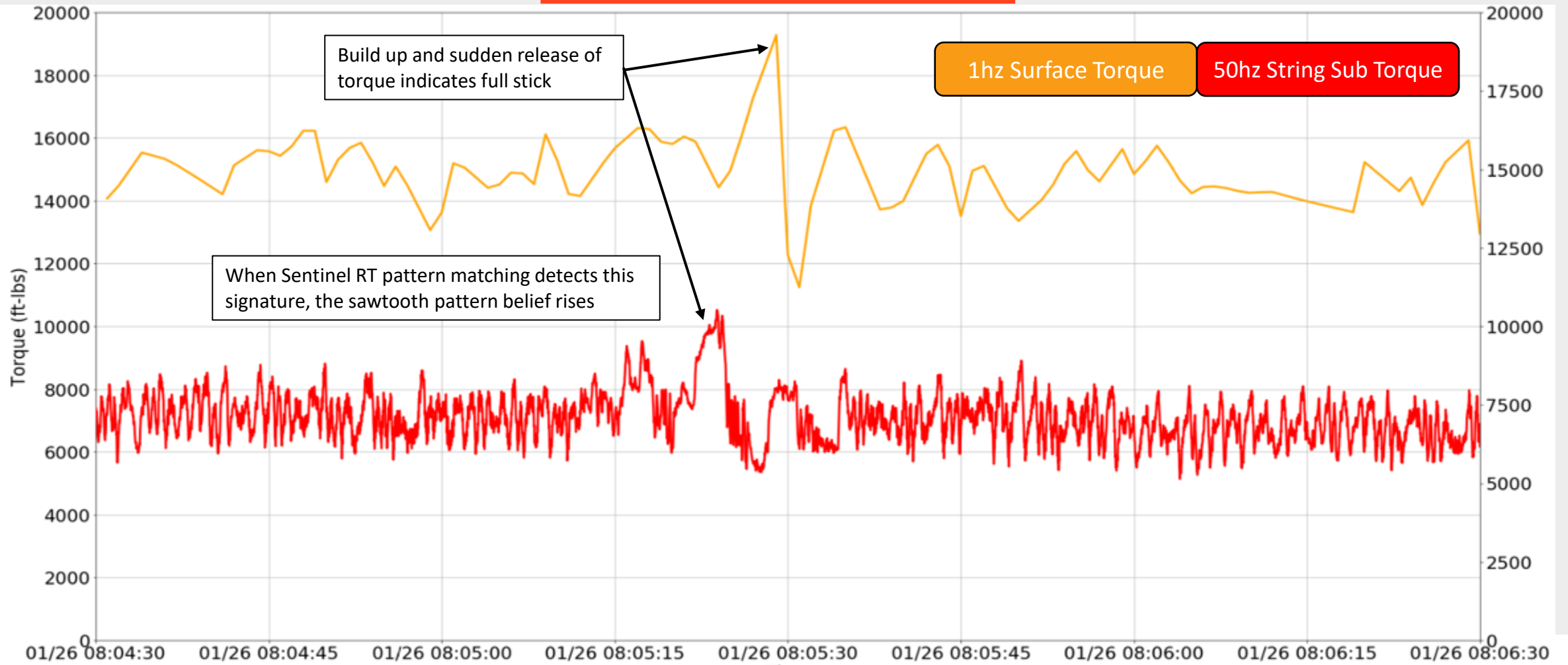
Full Stick Detection



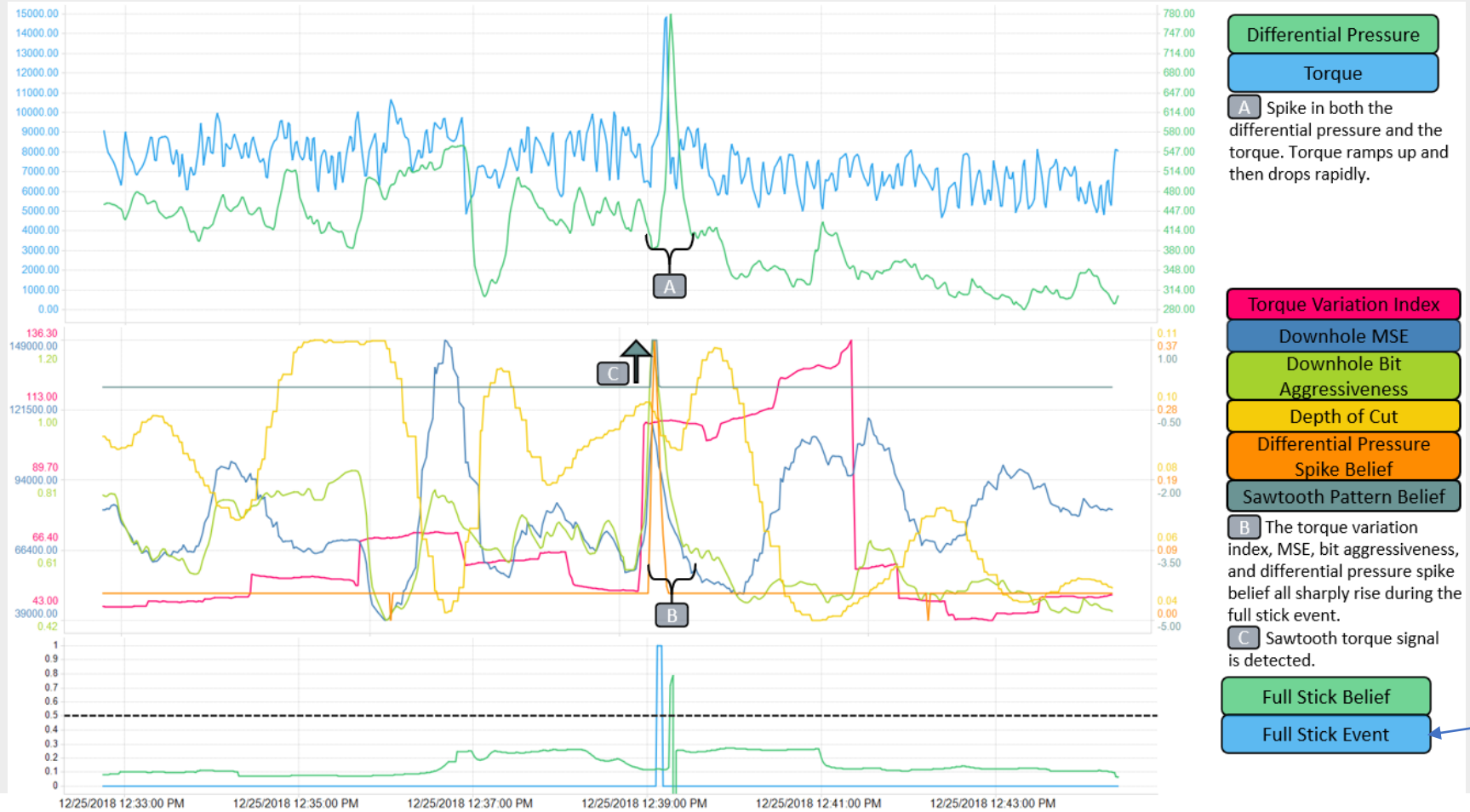
Influential Features

Node	Feature Description	Node State Breakdown	State Conducive to Belief
Conditional Bit Aggressiveness Trend	Surface bit aggressiveness erratic given constant WOB, where: $\text{Surface Bit Aggressiveness} = \frac{12 * T}{\text{WOB} * d}$	LOW: Bit aggressiveness not erratic given constant WOB HIGH: Bit aggressiveness erratic given constant WOB	High
Differential Pressure Spike	Likelihood that a differential pressure spike occurred recently	HIGH: Likely that differential pressure spike occurred LOW: Unlikely that differential pressure spike occurred	High
Differential Pressure Trend	Differential pressure trend over short time window	CONSTANT: Constant differential pressure INCREASING: Increasing differential pressure DECREASING: Decreasing differential pressure ERRATIC: Erratic differential pressure	Constant
ROP	Real-time .5ft cut foot ROP with respect to configurable expected ROP values	ZERO: Zero ROP LOW: ROP low compared to expected value NORMAL: ROP meets or exceeds expected value	Normal
MSE Trend	Surface MSE trend over short time window where: $\text{MSE}_{\text{surface}} = \frac{4 * \text{WOB}}{\pi * (d)^2} + \frac{480 * \text{RPM} * T}{(d)^2 * \text{ROP}}$	CONSTANT: Constant MSE INCREASING: Increasing MSE DECREASING: Decreasing MSE ERRATIC: Erratic MSE	Increasing, Erratic
Sawtooth Pattern	See next slide for details	HIGH: Sawtooth pattern present LOW: Sawtooth pattern absent	High
Torque Variation Index	Erraticity of torque: $\text{Torque Variation Index} = \frac{\text{Torque}_{\text{max}} - \text{Torque}_{\text{min}}}{\text{Torque}_{\text{avg}}} \times 100$	LOW: Non-erratic torque HIGH: Erratic torque	High

Rotary Full Stick : Sawtooth Pattern



Rotary Full Stick : Example



From Downhole Data